

# ELECTRONIC GAS

## TRICHLOROSILANE SiCl<sub>3</sub>H

Trichlorosilane is a corrosive, colorless, flammable liquid with a suffocating odor. Their vapors are irritating to the mucous membranes and form dense fumes when exposed to humid air. It hydrolyses rapidly in moist air, releasing hydrogen chloride. It is a source of silicon in chemical vapor deposition or epitaxial deposition of silicon. It is shipped in special stainless steel containers, capable of delivering either vapor or liquid.

### Container Information

CYLINDER SIZE	CONTENTS		Pressure @ 21.1°C	10.3 psia
	LB	KG		
SS 210LP	554	252	Valve Outlet (optional)	SWAGELOK, VCO, VCR
			DOT Shipping Description:	Trichlorosilane 4.3, UN 1295 Dangerous when wet Flammable Liquid Corrosive
SS 38LP	100	45.4	DOT Shipping Labels	38
			DOT Guide No.	10025-78-2
			CAS Registry No.	

### Specifications

COMPONENT TRICHLOROSILANE	VLSI 99.99% min
Resistivity	> 1000 ohm-cm
Acceptor (B + Al)	< 0.5 ppba
Donor (P + As + Sb)	< 0.2 ppba
Total Carbon	< 5 ppma
Other Chlorosilane	
Monochlorosilane	< 10 ppm
Dichlorosilane	< 20 ppm
Tetrachlorosilane	< 50 ppm

**SHELF LIFE:** 2 years

### Physical Properties

Molecular Weight	135.45
Flammability Limits in air	7.0 - 83.0%
Density, Liquid @ Boiling Point, 1 atm	83.6lbs/ft <sup>3</sup> (1.34g/ml)
Boiling Point @ 1 atm	89.4°F (31.9°C)
Melting Point @ 1 atm	-94°F (-70°C)
Critical Temperature	468°F (242.5°C)
Critical Pressure	499.7 psia (34.5 bar)
Toxicity (as HCl, a 3 to 1 ratio)	
PEL/TLV as HCl	5 ppm
LC <sub>50</sub>	1040 ppm

### VLSI Metals Specifications

COMPONENT	SYMBOL	LIQUID PHASE
Chromium	Cr	< 30
Iron	Fe	< 2
Nickel	Ni	< 2

\*all values in ppbw, lot analysis only